□−k=[®] - 3236

Additive to improve surface characteristics of coatings

Composition:	Solvent-free modified polysiloxane		
Data:	Active ingredients	: 96 - 100%	
	Density at 20 °C	: 0.94 - 0.96 g/cm ³	DIN 51757
	Refractive index	: 1.437 - 1.447	DIN 53491
	Flashpoint	: 51 °C	ISO 3679
	Colour	: max. 2	ISO 4630
	Appearance	: transparent liquid	
Properties:	EFKA-3236 is an organically modified polysiloxane, soluble in aliphatic and aromatic hydrocarbons, esters and ketones, insoluble in water. EFKA-3236 improves the general surface characteristics and in particular the following advantages are gained. EFKA-3236:		
	 improves levelling and surface smoothness increases slip and mar-resistance prevents orange-peel effect or cratering stabilizes the curtain in curtain coating application avoids the formation of Bénard cells (anti-floating effect) improves overspray acceptance acts as a defoamer and de-aeration aid 		
Application:	EFKA-3236 is especially recommended for non-aqueous coatings such as:		
	 stoving enamels based on alkyd-, acrylic- or polyester resins acid cured- or polyurethane- wood finishes particularly when applied by curtain coating self-levelling epoxy flooring compounds UV-cured paper lacquers air-dried alkyd systems 		
Addition:	0.04 - 0.4% on total formulation		
Incorporation:	EFKA-3236 should be added during the final thinning. For ease of handling dilute to 10% in aromatics or mineral spirits.		
Storage:	EFKA-3236 should be stored in a cool dry place. When kept in an original unopened container, it will keep up to 5 years from the date of manufacture. The expiry date is indicated on the container.		
Packaging:	25 kg and 180 kg non-returnable containers		