

# efka<sup>®</sup> - 3522

## Additive to improve surface characteristics of aqueous coatings

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**Composition:** Modified polysiloxane emulsion (APE-free)

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**Data:**

Active ingredients	: 34 - 36%	
Density at 20 °C	: 0.97 - 0.99 g/cm <sup>3</sup>	DIN 51757
Flashpoint	: >100 °C	ISO 3679
Appearance	: milky liquid	

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**Properties:** EFKA-3522 is an emulsion of an organically modified polysiloxane, soluble in water. EFKA-3522 promotes the general surface characteristics and improves the following properties:

- anti-cratering and substrate wetting
- levelling
- defoaming
- slip and surface smoothness
- water-repellency

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**Application:** EFKA-3522 is recommended for use in all kinds of water-based coatings.

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**Addition:** 0.1 - 1.0% on total formulation  
Amounts below 0.4% will not cause intercoat adhesion problems.

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**Incorporation:** EFKA-3522 should be added at the end of the batch preparation. For easier incorporation EFKA-3522 can be diluted with water.  
**Shake well before use!**

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**Storage:** EFKA-3522 should be stored in a cool dry place and protected against frost. When kept in an original unopened container, it will keep up to 2 years from the date of manufacture. The expiry date is indicated on the container.

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**Packaging:** 25 kg and 180 kg non-returnable containers

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