

# efka® - 4406

## High molecular weight polymeric dispersant for deflocculation of pigments

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**Composition:** Polyester modified polyacrylate

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<b>Data:</b>	Active ingredients	: 49 - 51%	
	Solvents	: butylacetate/sec. butanol	
	Density at 20 °C	: 0.92 - 0.94 g/cm <sup>3</sup>	DIN 51757
	Acid value	: 10 - 14 mg KOH/g	DIN 53402
	Amine value	: 28 - 34 mg KOH/g	DIN 16945
	Flashpoint	: 24 °C	ISO 3679
	Colour	: max. 10	ISO 4630

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**Properties:** EFKA-4406 is a polymeric dispersant for stabilizing inorganic and organic pigments. This results in:

- improved gloss and DOI
- reduced flooding problems
- high colour strength

EFKA-4406 shows a wide compatibility, from low polarity to high polarity systems, including nitrocellulose.

Care must be taken with EFKA-4406 as it has a tendency to yellowing or gelling when used in combination with chlorinated polymers. With solvent-free epoxies it has a tendency to yellowing.

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**Application:** EFKA-4406 is especially developed for areas where nitrocellulose and acrylic coating systems are of main interest. Also suitable for resin minimal pigment concentrates.

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**Addition:** Calculation method for the required amount of active ingredient on pigments:

Inorganic pigments	: 10% of oil absorption value
Organic pigments	: 25 - 50% of BET-value
Carbon blacks	: 20% of DBP absorption value

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**Incorporation:** EFKA-4406 should be incorporated in the mill base before adding the pigments.

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**Storage:** EFKA-4406 should be stored in a cool dry place. When kept in an original unopened container, it will keep up to 5 years from the date of manufacture. The expiry date is indicated on the container.

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**Packaging:** 25 kg and 190 kg non-returnable containers

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